Polymer structures

TANGRAM TECHNOLOGY

Consulting Engineers

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TANGRAM TECHNOLOGY Consulting Engineers

Specialist Consulting Engineers for Plastics Processing.

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Company Profile

Tangram Technology Ltd. is a technology based consultancy dealing with the needs of the plastics processing industry.

Tangram provides high quality energy and environmental management, change management, technical writing, training, product design consultancy and field services for these diverse industries.

Our client base consists of some of the largest plastics processing companies in the world, PVC-U window systems designers, window fabricators and computer services companies. We carry out extensive work for the UK Government (DEFRA and BIS), the EC and the World Bank in a variety of fields.

Tangram is technology based consultancy, not a management consultancy. We supply specialist technical knowledge needed by our client base.

Products and Services

Energy and Environmental Management

We survey and assess plastics processing factories for energy efficiency and provide detailed programmes for energy efficiency improvements. We manage the energy reduction process inside the factory. We develop, install and externally monitor Environmental Management Systems

Energy Management Surveys, Development and installation of Energy Management Systems, Development and installation of Environmental Management Systems, Training for Energy Managers.

Change Management

We develop and implement energy management systems and strategies, manufacturing strategies, quality systems and Health and Safety management systems to meet the requirements of the latest legislation. We can also provide project management services for similar large projects.

Manufacturing Strategy, Quality Management, Factory Layout, Health & Safety Management, Project Management.

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We develop technical literature to back-up or sell your products. These can be complex product manuals, specification guides or internal training information. All are designed to your needs and to a variety of formats from paper based to web pages.

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We help to design and produce new products. At the forefront of product developments for 20 years we can help to get *your* product to market.

Product Design & Management.

Field Service

We carry out a truly independent review and assessment of your needs for new machinery or systems.

Health Checks, Customer Set-up & Service, Information & Telephone Service.

Introduction

Polymers

Polymers are long chain molecules, i.e., they are made up of many 'monomers', where the 'monomer' is the repeating element of the long chain. Understanding the structure of the monomer is the key to understanding the structure and, more importantly, the properties of the resulting polymer.

This publication aims to outline most of the monomers for the common polymers lastics common e structure of most monomers is easy to

Polymers versus plastics

We take a very simple view on the terminology of 'polymers' and 'plastics' and do not regard these words as interchangeable (although some do).

- A polymer is a long chain molecule in the pure state, i.e., a collection of long chain molecules. Very few polymers are processed in this pure state. Most are compounded with additives, processing aids and, at a minimum, colouring agents.
- A plastic is a polymer when it has been compounded with these additives and is ready for processing.

Drawing the structures

The conventions for drawing and naming chemicals are well laid down by International organisations and these are very suitable for the chemists who are familiar with them.

However, many people in the plastics industry do not have a chemistry background and find the standard diagrams hard to read and understand.

As an example, the structure of PA 6 (Nylon 6) should be written as:

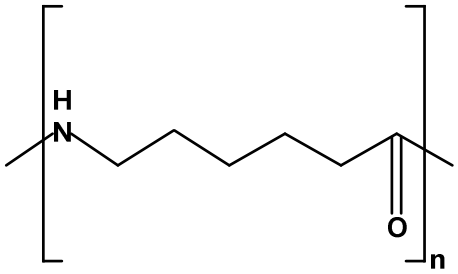


Figure 1: PA 6

This does not show the carbon and hydrogen atoms as they are assumed to be present at the intersections of the lines. An alternative representation of the structure to show the location of the carbon and hydrogen atoms would be:

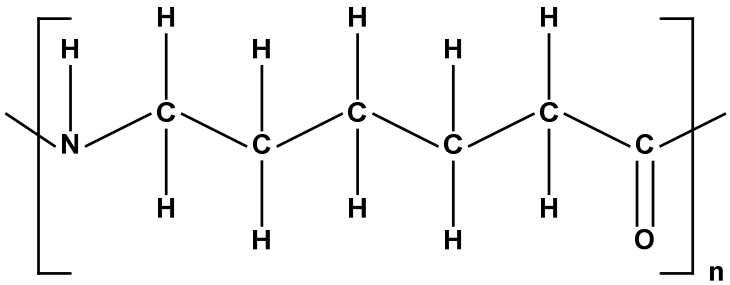


Figure 2: PA 6 – alternative representation 1

This shows the angular nature of the carbon-carbon bonds bends as well as all the individual atoms.

It is also possible to draw this same structure as:

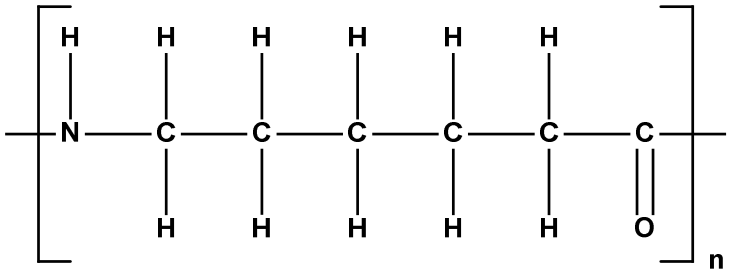


Figure 3: PA 6 – alternative representation 2

This does not show the angular nature of the carbon-carbon bonds but does show all the individual atoms.

For some structures, such as PA 6, the repeated CH_2 features can be shortened to give the representation:

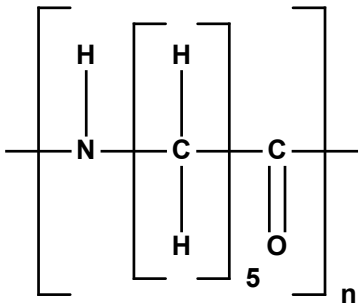


Figure 4: PA 6 – alternative representation 2

In this document, as a general rule, we will use the simple form shown in Figure 3 as this is easy to understand and visualise for non-chemists. We will sometimes use the form shown in Figure 4 when the number of repeating units is large and the structure becomes unnecessarily complex.

The benzene ring

The benzene ring appears in many polymer structures and the full representation of the benzene ring is as shown in Figure 5

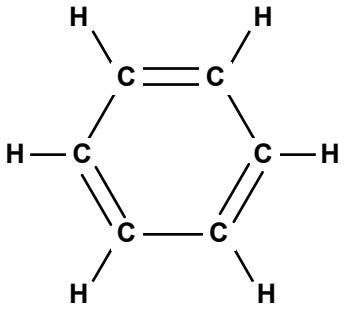


Figure 5: The 'classic' structure of the benzene ring

This shows the 'ring' of 6 carbon atoms with the associated double bonds and hydrogen atoms. The 'shorthand' form of this is much easier to draw and this is shown in Figure 6:

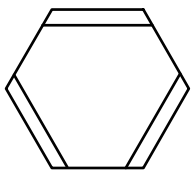


Figure 6: Short form of the classic structure

This representation is now regarded as largely incorrect because the double bonds and the hydrogen atoms are as not clearly delineated as this drawing would imply. In fact the hydrogen atoms exist more as a cloud and the current preferred representation is shown in Figure 7:

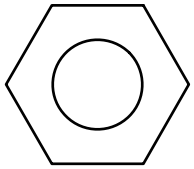


Figure 7: Closer to reality

This is the representation that will be use din all polymers containing a benzene ring structure.

Where do we start?

The repeating nature of the monomer and the length of some of the monomers means that it is possible for monomers to look very different but to be exactly the same. Simply 'starting' the monomer at a different position can make the representations look very different (although they are exactly the same when continuously repeated). Two representations of PC (polycarbonate) are shown below:

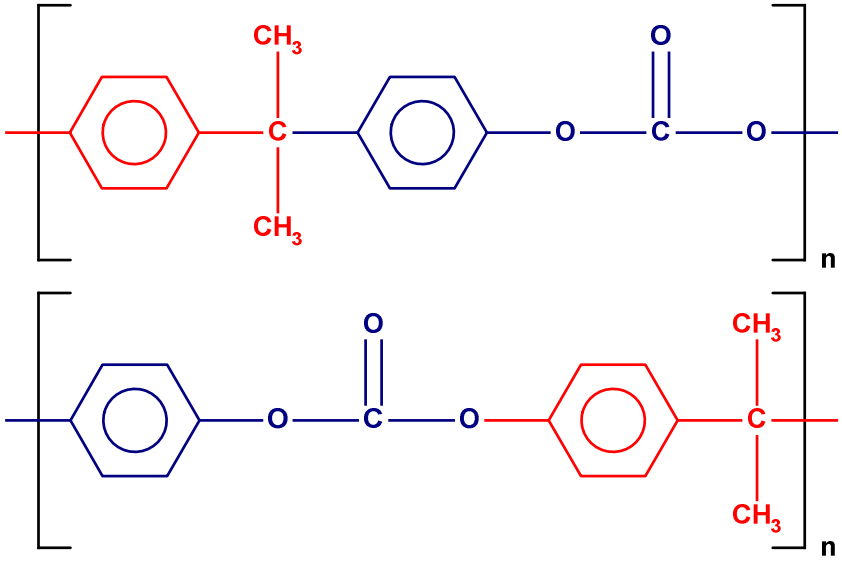


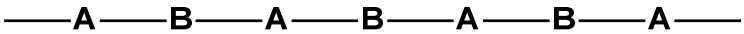
Figure 8: Two views of Polycarbonate

These monomers look very different but are identical when repeated in the polymer chain. Readers are advised to be wary of where the monomer starts when looking at the structure drawings.

Homopolymers and copolymers

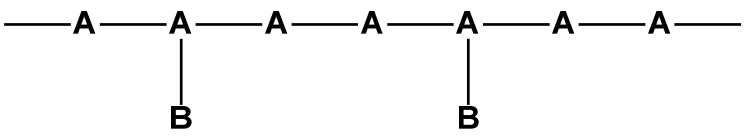
Homopolymers consist of a single monomer (A) that is repeatedly joined together to form the long chain of the polymer molecule:

Copolymers consist of two different monomers (A and B) that are alternated when joined together to form the long chain of the polymer molecule:



In some copolymers the ratio of A to B is not 1:1, i.e. the B molecule is repeated less often than the A molecule and we will indicate this where this is the case.

Graft copolymers are copolymers with a branched structure in the long chain of the polymer molecule:



Terpolymers consist of three different monomers (A, B and C) that are alternated when joined together to form the long chain of the polymer molecule:

It is also possible that terpolymers will not have a ratio 1:1:1 and we will indicate where this is the case.

Isotactic, atactic and syndiotactic

The structure is not only important in terms of the atoms that make it up but the actual layout of the atoms around the main backbone carbon chain can be also be significant. The repeating structure of PS is shown below in two forms, the atactic and the syndiotactic

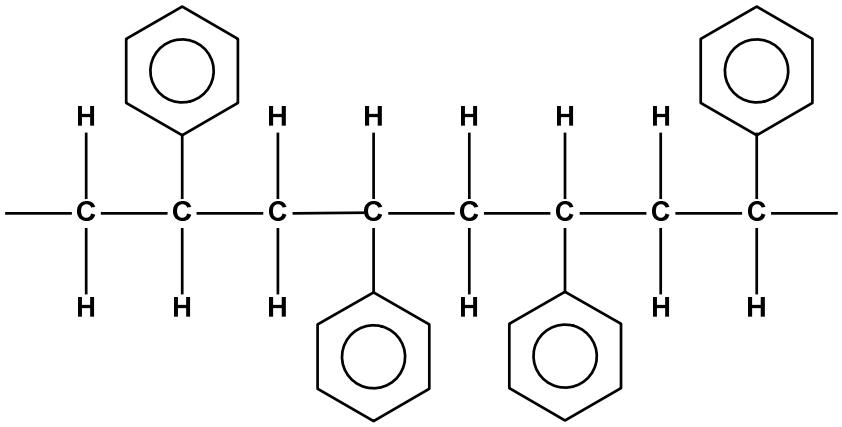


Figure 9: Atactic PS - irregular structure and cannot pack to form crystals

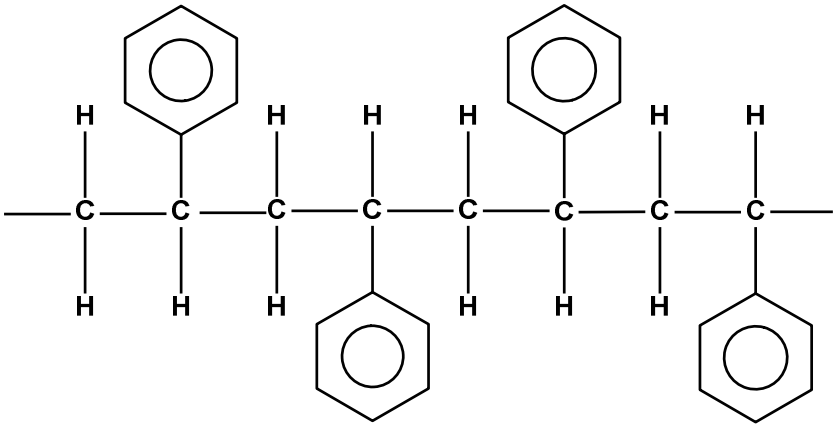


Figure 10: Syndiotactic PS - regular structure and can pack to form crystals

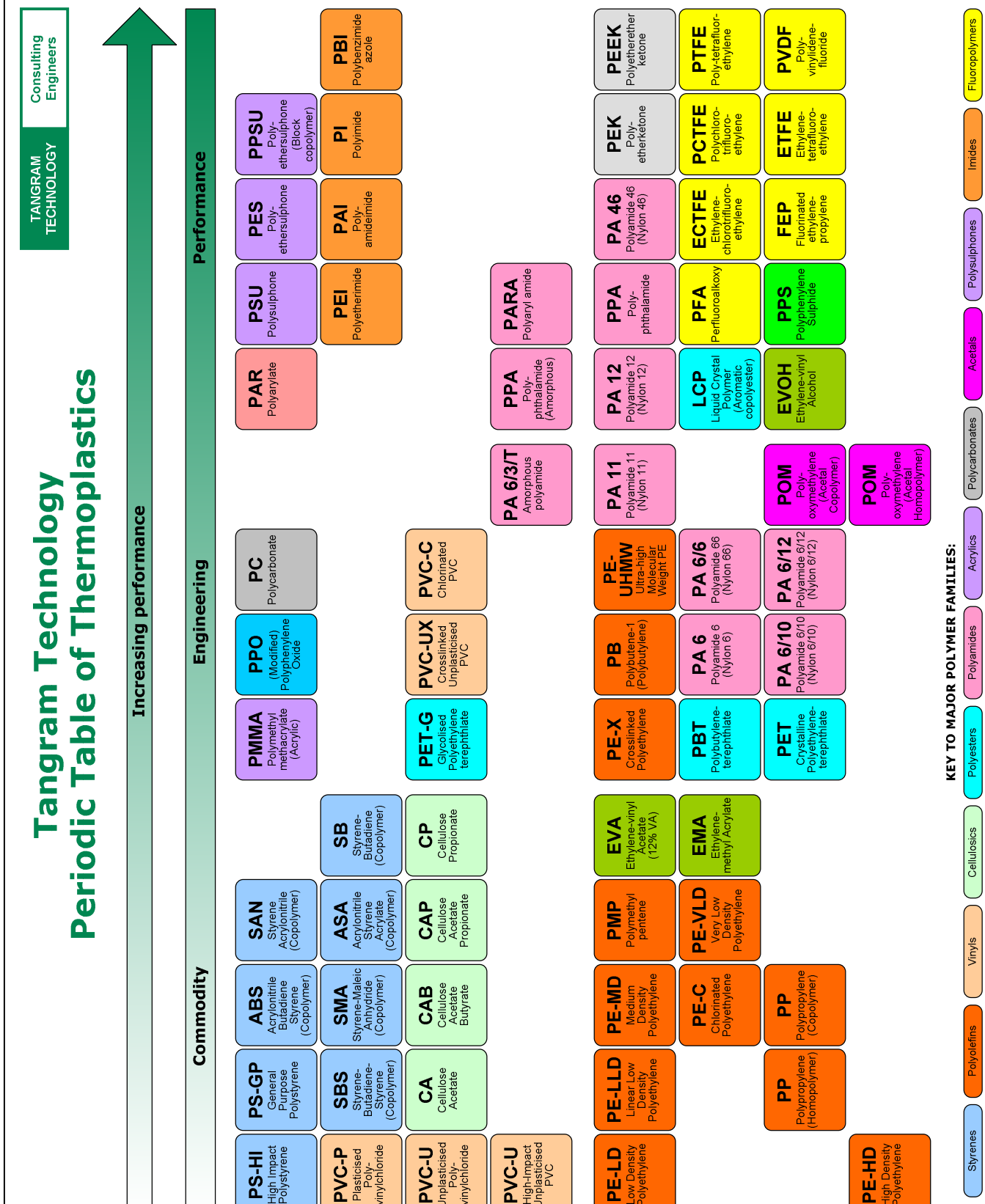
Where the forms vary significantly then this will be indicated.

The Periodic Table of Thermoplastics

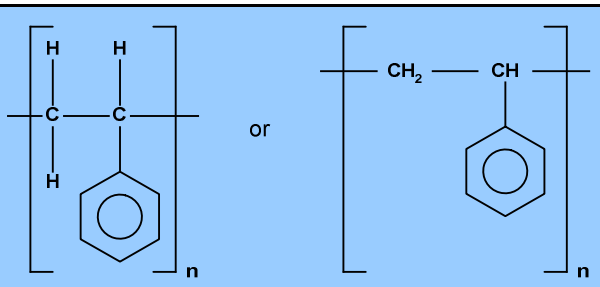
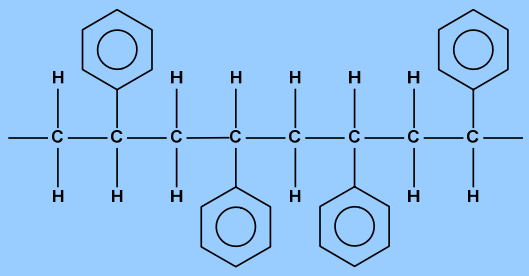
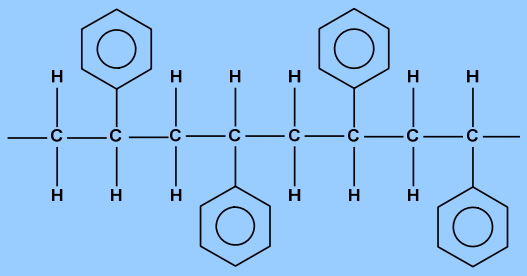
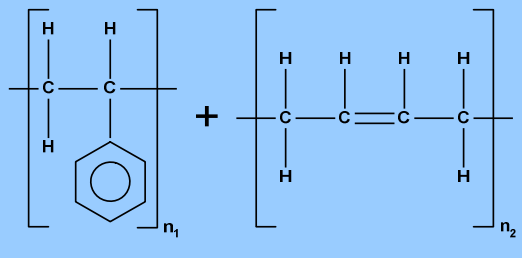
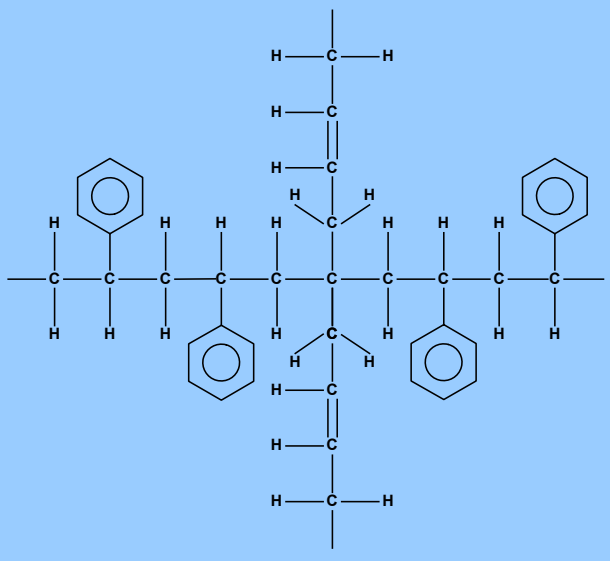
The general layout of this document will follow the Periodic Table of Thermoplastics (see right for a simplified version). A full version is available for free download from www.tangram.co.uk.

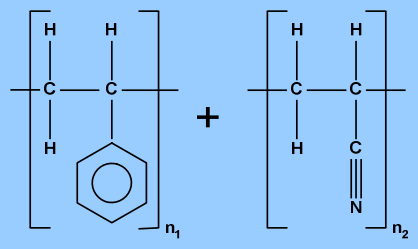
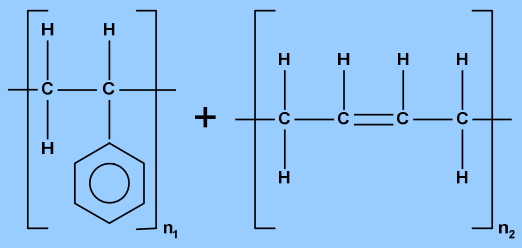
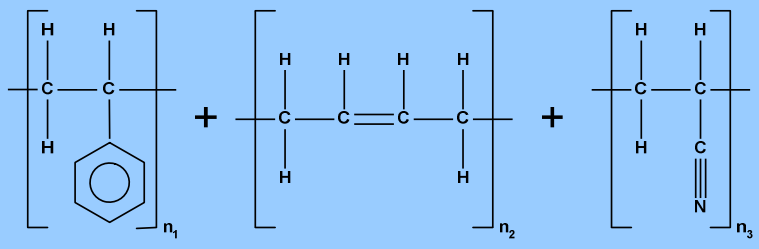
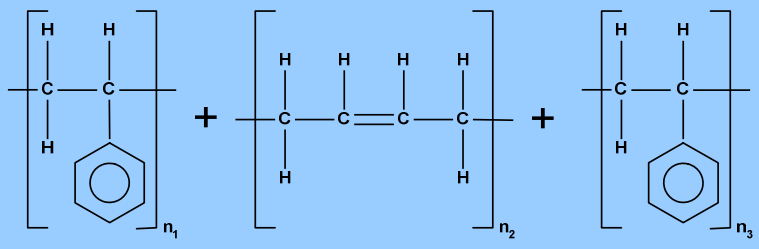
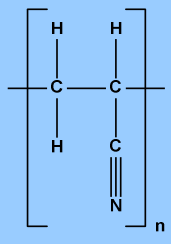
This was developed by Tangram Technology Ltd. to provide a framework for looking at and classifying the main families of thermoplastics. This will also be used as a framework for the polymer structures. As a general rule, we will move along the rows and then down to the columns but polymers from a single family will all be treated together. As with the Periodic Table of Thermoplastics, polymers will be colour coded to indicate the broad family to which they belong.

Polymer structures are very complex and many of the structures are difficult to ascertain with a high degree of confidence. If we have made any mistakes then we would be glad to hear from readers with corrections and/or suggestions for additional structures to include.

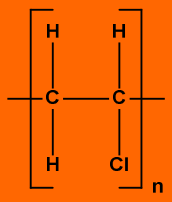
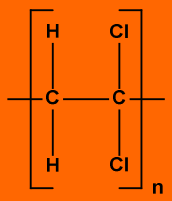

TANGRAM TECHNOLOGY
Consulting Engineers
Tangram Technology
Periodic Table of Thermoplastics
Increasing performance
Commodity
Engineering
Performance
PS-HI High Impact Polystyrene
PS-GP General Purpose Polystyrene
ABS Acrylonitrile Butadiene Styrene (Copolymer)
SAN Styrene Acrylonitrile (Copolymer)
SB Styrene-Butadiene (Copolymer)
PMMA Polymethyl methacrylate (Acrylic)
PPO (Modified) Polyphenylene Oxide
PC Polycarbonate
PAR Polyarylate
PSU Polysulphone
PES Poly-ethersulphone
PPSU Poly-ethersulphone (Block copolymer)
PBI Polybenzimide azole
PVC-P Plasticised Poly-vinylchloride
SBS Styrene-Butadiene-Styrene (Copolymer)
SMA Styrene-Maleic Anhydride (Copolymer)
ASA Acrylonitrile Styrene Acrylate (Copolymer)
PET-G Glycolised Polyethylene terephthlate
PVC-UX Crosslinked Unplasticised PVC
PVC-C Chlorinated PVC
PEI Polyetherimide
PAI Poly-amideimide
PI Polyimide
PVC-U Unplasticised Poly-vinylchloride
CA Cellulose Acetate
CAB Cellulose Acetate Butyrate
CAP Cellulose Acetate Propionate
CP Cellulose Propionate
PA 6/3/T Amorphous polyamide
PPA Poly-phthalamide (Amorphous)
PARA Polyaryl amide
PVC-U High-Impact Unplasticised PVC
PE-LD Low Density Polyethylene
PE-LLD Linear Low Density Polyethylene
PE-MD Medium Density Polyethylene
PMP Polymethyl pentene
EVA Ethylene-vinyl Acetate (12% VA)
EMA Ethylene-methyl Acrylate
PE-X Crosslinked Polyethylene
PB Polybutene-1 (Polybutylene)
PE-UHMW Ultra-high Molecular Weight PE
PA 11 Polyamide 11 (Nylon 11)
PA 12 Polyamide 12 (Nylon 12)
PPA Poly-phthalamide
PA 46 Polyamide 46 (Nylon 46)
PEK Poly-etherketone
PEEK Polyetherether ketone
PE-C Chlorinated Polyethylene
PE-VLD Very Low Density Polyethylene
PBT Polybutylene-terephthlate
PA 6 Polyamide 6 (Nylon 6)
PA 6/6 Polyamide 66 (Nylon 66)
PA 6/10 Polyamide 6/10 (Nylon 6/10)
PA 6/12 Polyamide 6/12 (Nylon 6/12)
LCP Liquid Crystal Polymer (Aromatic copolyester)
PFA Perfluoroalkoxy
ECTFE Ethylene-chlorotrifluoro-ethylene
PCTFE Polychloro-trifluoro-ethylene
PTFE Poly-tetrafluor-ethylene
PP Polypropylene (Homopolymer)
PP Polypropylene (Copolymer)
PET Crystalline Polyethylene-terephthlate
POM Poly-oxymethylene (Acetal Copolymer)
EVOH Ethylene-vinyl Alcohol
FEP Fluorinated ethylene-propylene
ETFE Ethylene-tetrafluoro-ethylene
PVDF Poly-vinylidene-fluoride
POM Poly-oxymethylene (Acetal Homopolymer)
PE-HD High Density Polyethylene
Increasing crystallinity
Semicrystalline
Amorphous
KEY TO MAJOR POLYMER FAMILIES:
Styrenes
Polyolefins
Vinyls
Cellulosics
Polyesters
Polyamides
Acrylics
Polycarbonates
Acetals
Polysulphones
Imides
Fluoropolymers

Styrenes - Amorphous/commodity

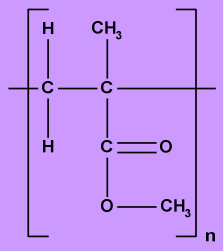
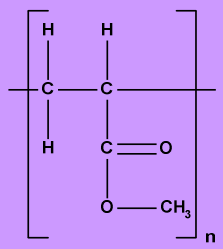
PS - Polystyrene	
Atactic PS Random distribution of the benzene rings, irregular structure and cannot pack to form crystals.	
Syndiotactic PS Regular distribution of the benzene rings and can pack to form crystals. Therefore, not an amorphous but a crystalline polymer.	
High impact PS PS- HI is a graft copolymer where the butadiene is generally at right angles to the main PS backbone chain. This adds considerable extra impact resistance to the normally brittle PS.	 Polystyrene Polybutadiene 

SAN - Styrene acrylonitrile copolymer	 Polystyrene Acrylonitrile
SB - Styrene butadiene copolymer	 Polystyrene Polybutadiene
ABS - Acrylonitrile butadiene styrene copolymer	 Polystyrene Polybutadiene Acrylonitrile
SBS - Styrene butadiene styrene copolymer	 Polystyrene Polybutadiene Polystyrene
Acrylonitrile Mainly used as copolymers (with methyl acrylate or methyl methacrylate) or as part of styrene copolymers such as SAN or ABS.	

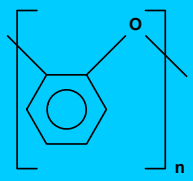
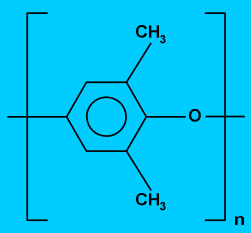
Vinyls - Amorphous/commodity

PVC - Polyvinyl chloride Available in plasticized and unplasticized formats when compounded. Also available as cross-linked (PVC-UX) to form a more rigid matrix.	
PVDC - Polyvinylidene chloride	

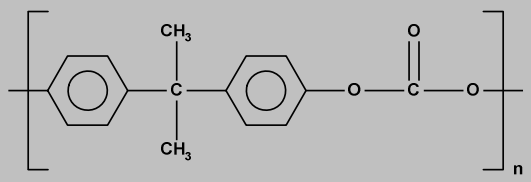
Acrylics - Amorphous/engineering

PMMA - Poly (methyl methacrylate) Hard and brittle	
Poly (methyl acrylate) - Soft and rubbery	

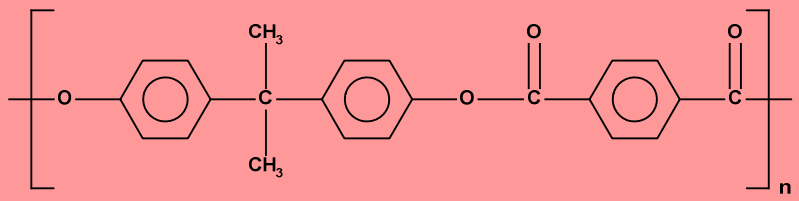
Polyphenylenes - Amorphous/engineering

PPE - Polyphenyl ether.	
PPO: Polyphenylene oxide Not strictly an oxide but actually an ether.	

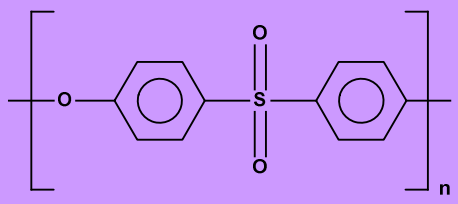
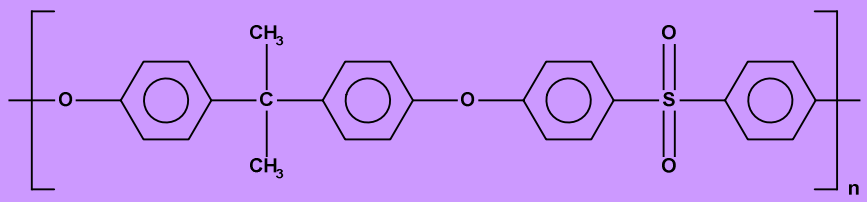
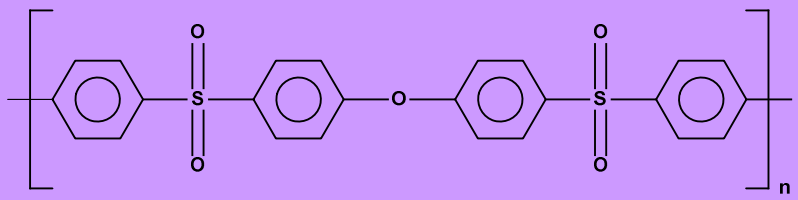
Polycarbonates - Amorphous/engineering

PC - Polycarbonate	

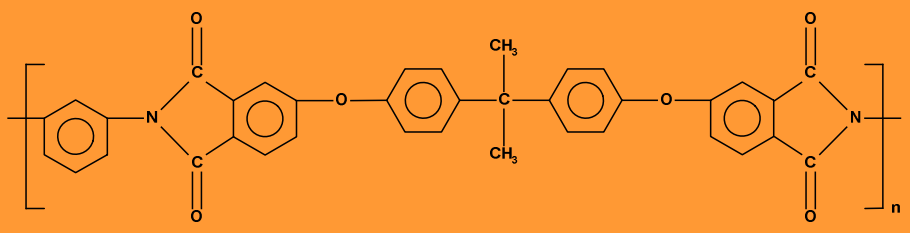
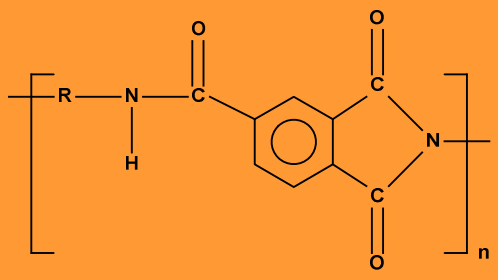
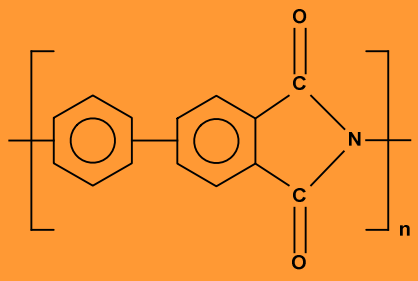
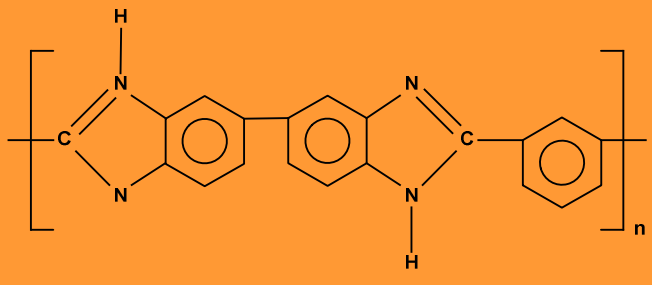
Polyarylates - Amorphous/engineering

PAR - Polyarylate	

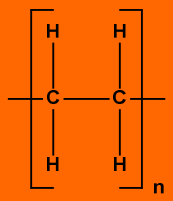
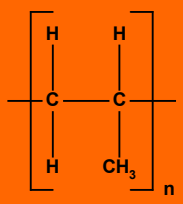
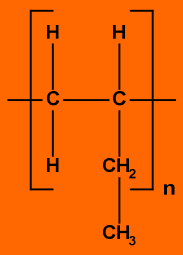
Polysulphones - Amorphous/performance

PES: Polyethersulphone: The general structure of the polysulphones	
PSU: Polysulphone	
PPSU: Polyphenylsulphone	

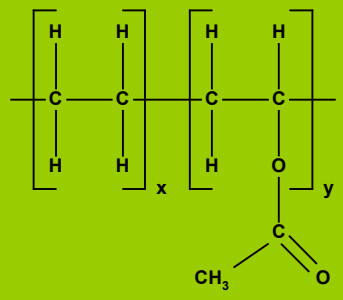
Polyimides - Amorphous/performance

PEI: Polyetherimide	
PAI: Polyamideimide	
PI: Polyimide	
PBI: Polybenzimideazole	

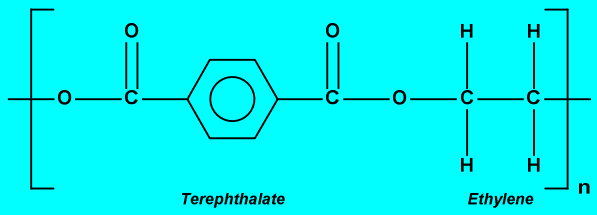
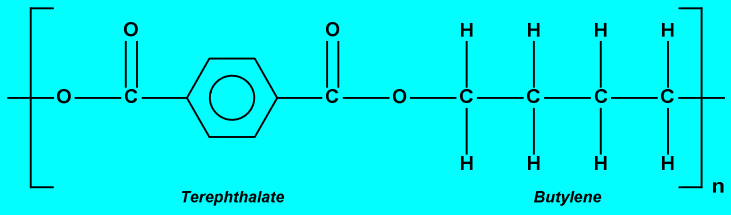
Polyolefins - Crystalline/commodity

PE: Polyethylene	
PP: Polypropylene	
PB: Polybutylene This is more accurately a crystalline engineering polymer but belongs to the polyolefin family and is presented here for completeness.	

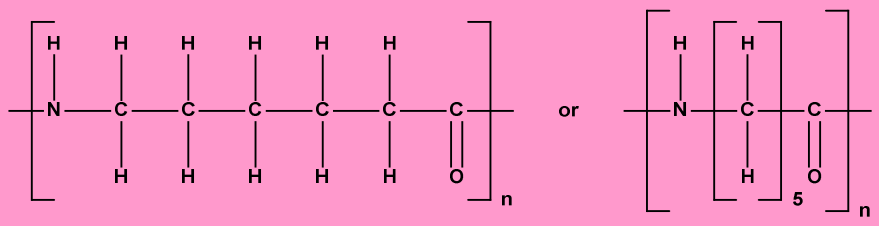
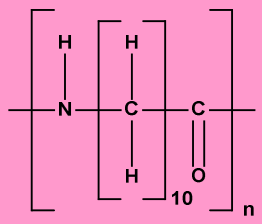
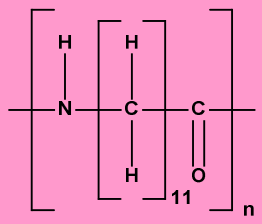
Vinyl acetate - Crystalline/commodity

EVA: Ethylene vinyl acetate. Random copolymer.	

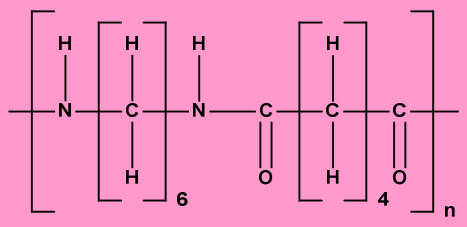
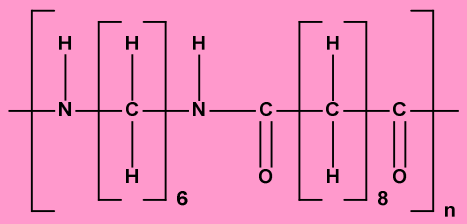
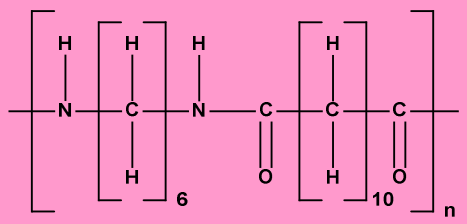
Polyesters - Crystalline/engineering

PET: Polyethylene terephthalate	
PBT: Polybutylene terephthalate	

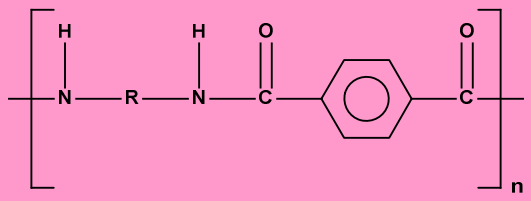
Polyamides - Crystalline/engineering

Homopolymers	
PA 6: Polyamide 6 (Nylon 6) There are 5 repeating CH2 elements but there are a total of 6 carbon atoms in the monomer.	
PA 11: Polyamide 11 (Nylon 11)	
PA 12: Polyamide 12 (Nylon12)	

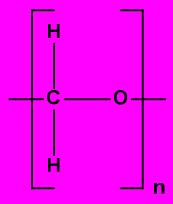
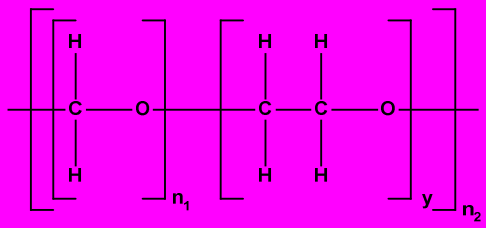
Polyamides - Crystalline/engineering

Copolymers	
PA 6/6: Polyamide 6/6 (Nylon 6/6) 6 carbons in copolymer chain.	
PA 6/10: Polyamide 6/10 (Nylon 6/10) 10 carbons in copolymer chain.	
PA 6/12: Polyamide 6/12 (Nylon6/12) 12 carbons in copolymer chain.	

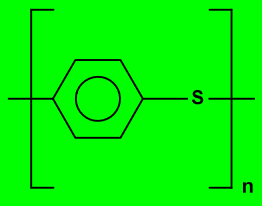
Polyamides - Crystalline/performance

PPA: Polyphthalamide (PA 6/3/T)	

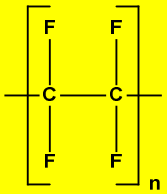
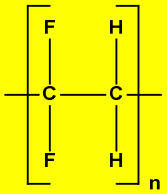
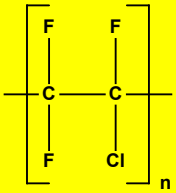
Polyoxymethylenes - Crystalline/performance

POM: Polyoxymethylene Acetal copolymer	
POM: Polyoxymethylene Acetal homopolymer. Where n_1 and n_2 are statistically distributed in the copolymer.	

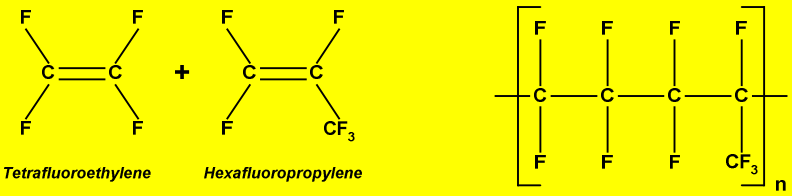
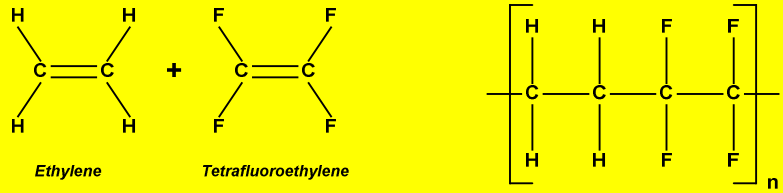
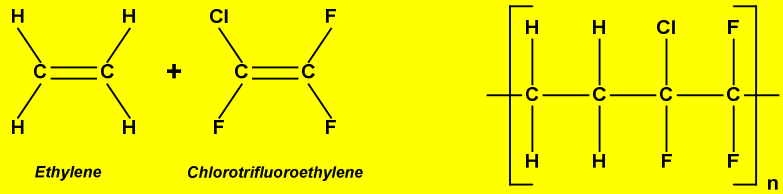
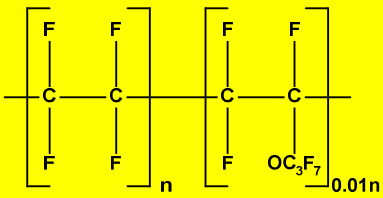
Polysulphides - Crystalline/performance

PPS - Polyphenylene sulphide	

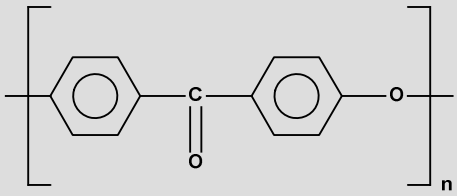
Fluoropolymers - Crystalline/performance

Homopolymers	
PTFE: Polytetrafluoroethylene	
PVDF: Polyvinylidene fluoride	
PCTFE: Polychlorotrifluoro-ethylene	

Fluoropolymers - Crystalline/performance

Copolymers	
FEP: Fluorinated ethylene propylene Copolymer of tetrafluoroethylene and hexafluoropropylene	
ETFE: Ethylene-Tetrafluoroethylene copolymer Copolymer of ethylene and tetrafluoroethylene	
ECTFE: Polyethylenechlorotrifluoroethylene (Ethylene-Chlorotrifluorethylene copolymer)	
PFA: Perfluoroalkoxy	

Polyether ketones - Crystalline/performance

PEK: Polyetherketone The general structure of the polyether ketones	
PEEK: Polyether ether ketone B